

**AMENDMENTS TO THE CLAIMS**

1-20. (Canceled)

21. (Previously Presented) A method of making a golf club grip, comprising the steps of:

providing an underlisting sleeve comprising resilient material and having a cap, a nipple and a main portion extending therebetween;

providing a first fabric layer;

providing a second fabric layer having a first set of substantially parallel fibers extending in a first direction and second set of substantially parallel fibers extending in a second direction substantially perpendicular to said first direction;

overlapping said first and second fabric layers;

providing a liquid polyurethane;

applying said liquid polyurethane to said first and second fabric layers such that said polyurethane impregnates said second fabric layer;

coagulating said liquid polyurethane into a coagulated polyurethane layer to form a grip material wherein said coagulated polyurethane layer bonds said first fabric layer to said second fabric layer;

buffing at least a portion of said coagulated polyurethane layer such that a least a portion of said second fabric layer is exposed; and

adhering said grip material to said main portion.

22. (Previously Presented) A method as set forth in Claim 21, further comprising the step of skiving said first fabric layer prior to adhering said grip material to said main portion.

23. (Previously Presented) A method as set forth in Claim 21, wherein said first set of fibers and said second set of fibers of said second fabric layer comprise substantially equal diameters.